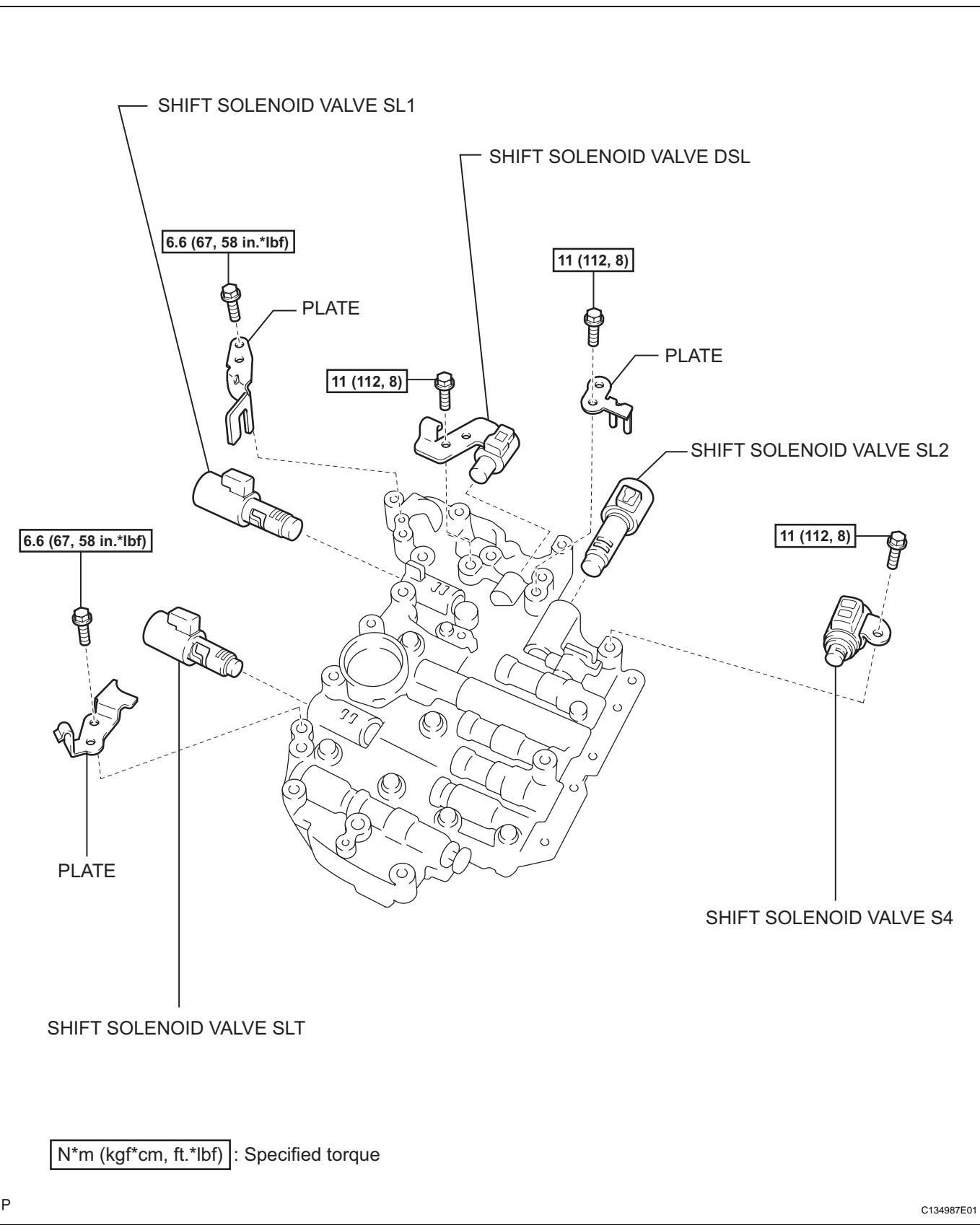
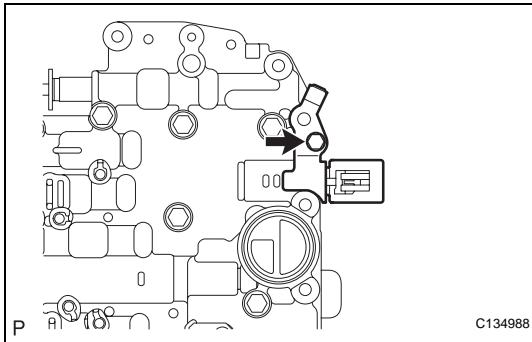


VALVE BODY

COMPONENTS



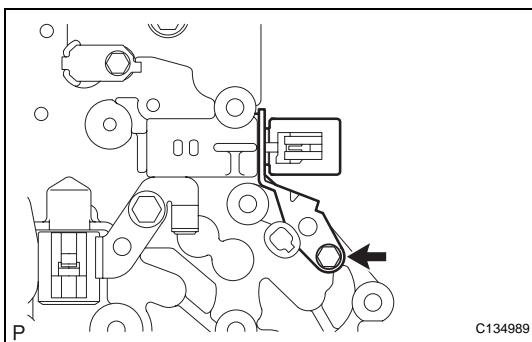
AX



DISASSEMBLY

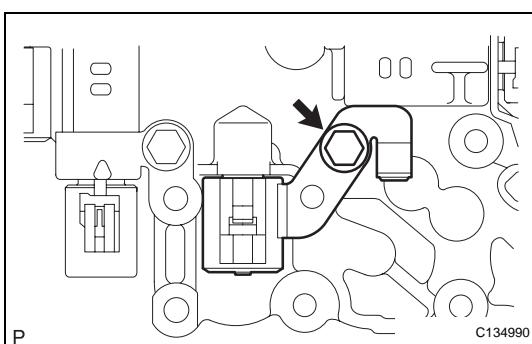
1. REMOVE SHIFT SOLENOID VALVE SLT

- Remove the bolt, plate and shift solenoid valve SLT from the valve body.



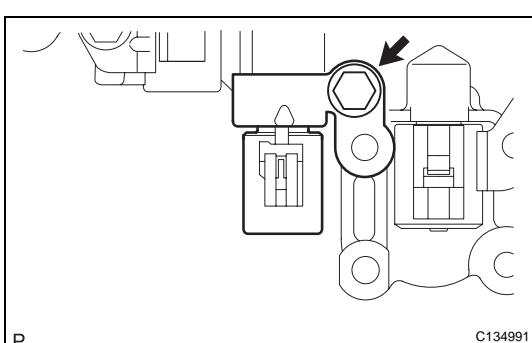
2. REMOVE SHIFT SOLENOID VALVE SL1

- Remove the bolt, plate and shift solenoid valve SL1 from the valve body.



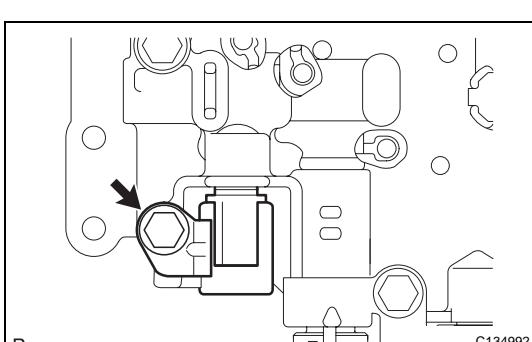
3. REMOVE SHIFT SOLENOID VALVE DSL

- Remove the bolt and shift solenoid valve DSL from the valve body.



4. REMOVE SHIFT SOLENOID VALVE SL2

- Remove the bolt, plate and shift solenoid valve SL2 from the valve body.



5. REMOVE SHIFT SOLENOID VALVE S4

- Remove the bolt and shift solenoid valve S4 from the valve body.

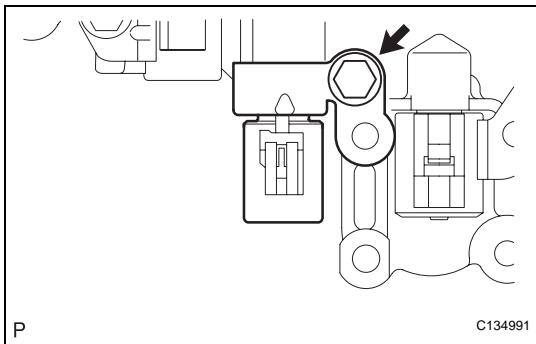
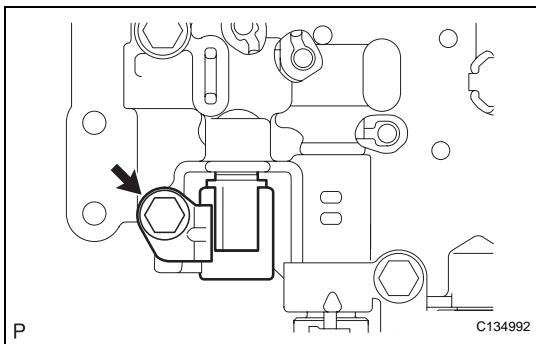
6. REMOVE MANUAL VALVE

- Remove the manual valve from the valve body.

REASSEMBLY

1. INSTALL MANUAL VALVE

(a) Install the manual valve to the valve body.



2. INSTALL SHIFT SOLENOID VALVE S4

(a) Install the shift solenoid valve S4 to the valve body with the bolt.

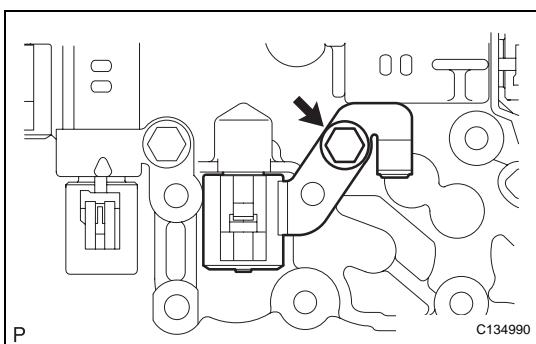
Torque: 11 N*m (112 kgf*cm, 9 ft.*lbf)

AX

3. INSTALL SHIFT SOLENOID VALVE SL2

(a) Install the shift solenoid valve SL2 to the valve body with the bolt and plate.

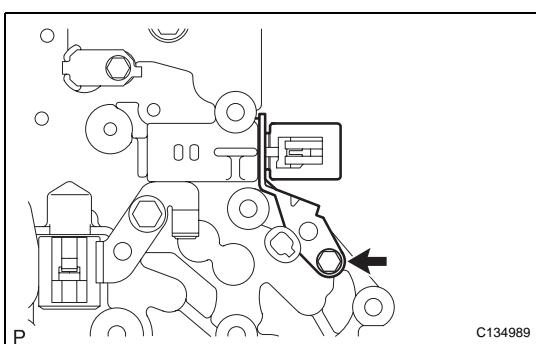
Torque: 11 N*m (112 kgf*cm, 8 ft.*lbf)



4. INSTALL SHIFT SOLENOID VALVE DSL

(a) Install the shift solenoid valve DSL to the valve body with the bolt.

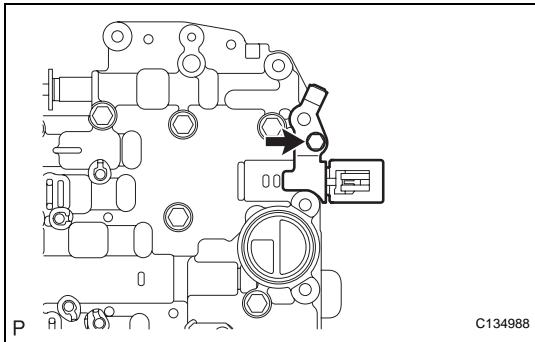
Torque: 11 N*m (112 kgf*cm, 8 ft.*lbf)



5. INSTALL SHIFT SOLENOID VALVE SL1

(a) Install the shift solenoid valve SL1 to the valve body with the bolt and plate.

Torque: 6.6 N*m (67 kgf*cm, 58 in.*lbf)



6. INSTALL SHIFT SOLENOID VALVE SLT

- Install the shift solenoid valve SLT to the valve body with the bolt and plate.

Torque: 6.6 N*m (67 kgf*cm, 58 in.*lbf)

AX